

## PERRY JOHNSON LABORATORY ACCREDITATION, INC.

# Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

### Datum Servicios Integrales de Medición, S.A. de C.V. Carr. Celaya–Apaseo Km. 40 + 41 La Labor Conjunto Industrial Shinjuku Bodega Int. 32, Apaseo el Grande, Guanajuato, México. C.P. 38196

(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:

### ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

### Dimensional, Mass, Force and Weighing Devices, Thermodynamic, Chemical, Electrical and Time and Frequency Calibration (As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen President

Perry Johnson Laboratory Accreditation, Inc. (PJLA) 755 W. Big Beaver, Suite 1325 Troy, Michigan 48084 Initial Accreditation Date:Issue Date:Expiration Date:November 21, 2017January 29, 2024March 31, 2026Accreditation No.:Certificate No.:89597L24-91

The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: <u>www.pjlabs.com</u>

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Accreditation is granted to the facility to perform the following calibrations:

Dimensional				
MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION OR MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Caliper <sup>FO</sup>	0.05 in to 40 in	$(3.52 \text{ x } 10^{-4} + 1 \text{ x } 10^{-6}\text{L})$ in	Gage Blocks Grade 1	JIS B 7507
Micrometer <sup>FO</sup>	0.05 in to 24 in	(3.5 x 10 <sup>-4</sup> + 3.8 x 10 <sup>-5</sup> L) in	Gage Blocks Grade 1	JIS B 7502
Inside Micrometer <sup>FO</sup>	0.05 in to 12 in	$(3.5 \times 10^{-4} + 3.8 \times 10^{-5} \text{L})$ in		
Inside Micrometer	14 mm	0.7 μm	Standard Ring	JIS B 7502
Three Contacts <sup>FO</sup>	45 mm	1 μm		CENAM Technical
	75 mm	1 μm		Oulde
Height Gage <sup>FO</sup>	0.05 in to 40 in	(7.07 x 10 <sup>-4</sup> + 5 x 10 <sup>-6</sup> L) in	Gage Blocks Grade 1	JIS B 7517
Test Indicators <sup>FO</sup>	0.005 in to 0.05 in	0.000 2 in	Gage Blocks Grade 1	JIS B 7533
Dial and Digital Indicator <sup>FO</sup>	0.005 in to 2 in	$(3.9 \text{ x } 10^{-4} + 3.6 \text{ x } 10^{-5} \text{L})$ in	Gage Blocks Grade 1	ЛЅ В 7503
Pin Gages <sup>FO</sup>	0.000 5 in to 1 in	0.000 043 in	Digital Micrometer	Euramet cg-6
Thickness Gage <sup>FO</sup>	0.001 mm to 25 mm	0.001 mm	Gage Block, Gages Foils	JIS B 7503
Protactor <sup>FO</sup>	1° to 90°	0.06°	Gage Block Angle	NMX-CH-151
Flexmeter Rule <sup>FO</sup>	1 mm to 1 000 mm	(5.8 x 10 <sup>-1</sup> + 1.3 x 10 <sup>-4</sup> ) mm	Reticule, Flex Rule	JIS B 7512
Optical Comparator X Axis Linearity Y Axis Linearity <sup>0</sup> Optical Comparator	5 mm to 200 mm 5 mm to 200 mm 10X	(6 x 10 <sup>-3</sup> + 5 x 10 <sup>-6</sup> L) mm (6 x 10 <sup>-3</sup> + 5 x 10 <sup>-6</sup> L) mm 1 %	Glass Scales Mitutoyo	JIS B 7184
Magnification <sup>o</sup> Optical Comparator Angularity <sup>o</sup>	1° to 360°	0.1°	Angle Block, Square	
Optical Comparator Squareness X and Y Axis <sup>0</sup>	90°	0.12°		
Digital Microscope, Vision System X Axis Linearity Y Axis Linearity <sup>0</sup>	Up to 200 mm Up to 200 mm	0.001 mm 0.001 mm	Glass Scales Angle Block, Crystal Reticule	
Digital Microscope, Vision System Angularity <sup>0</sup>	1° to 360°	0.1°	Angle Block, Crystal Reticule Angle	



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Dimensional				
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Coating Thickness	0.022 mm to 12.255 mm	1.4 μm	Foil Thickness	ASTM D7091
Gauge Ferrous			Standards	ASTM E376
Base <sup>FO</sup>				
Coating Thickness	0.022 mm to 12.255 mm	1.4 μm		
Gauge Base <sup>FO</sup>				
Surface Plates <sup>O</sup>	Up to 0.002 in	(57.87 + 2.57L) μin	Repeat Reading Gage	ASME B89.3.7
	Diagonal			

#### Mass, Force and Weighing Devices

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION OR MEASUREMENT CAPABILITY EXPRESSED	CALIBRATION EQUIPMENT AND REFERENCE	CALIBRATION MEASUREMENT METHOD OR
		AS AN UNCERTAINTY (±)	STANDARDS USED	PROCEDURES USED
Scale <sup>O</sup>	1 kg to 200 kg	$(1.6 \text{ x } 10^{-2} + 3 \text{ x } 10^{-6} \text{Wt}) \text{ kg}$	Mass Class M1	Euramet-cg-18
	(Res.=0.01  kg)		$ \land $	NOM-010-SCFI
Analytical Balance <sup>0</sup>	1 g to 200 g	$(1.2 \text{ x } 10^{-3} + 2.37 \text{ x } 10^{-6} \text{Wt}) \text{ g}$	Mass F1	
-	(Res.=0.001  g)			
Balance <sup>O</sup>	200 g to 10 000 g	$(5 \times 10^{-4} + 5.73 \times 10^{-6} \text{Wt}) \text{ g}$	N	
	(Res.=0.001  g)			

#### Thermodynamic

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION OR MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Ovens, Muffles,	-10 °C to 1 200 °C	1.2 °C	Fluke 724	CENAM Technical
Freezer			Thermometer	Guide
System Accuracy <sup>0</sup>			with Thermocouple	Euramet cg-11
			Туре К	
Thermohygrometers <sup>F</sup>	20 °C to 40 °C	0.7 °C	Thermohygrometer	CENAM Technical
	30 % RH to 75 % RH	1.7 % RH	Chamber	Guide
IR Thermometer <sup>FO</sup>	50 °C to 450 °C	0.9 °C	Fluke 724	
			Thermometer with	
			RTD,	
			Dry Black Body	
Digital	20 °C to 500 °C	0.7 °C	Fluke 724	Euramet cg-11
Thermometers,			Thermometer with	
Indicators, Thermo-			RTD, Dry Block	
Hygrometer			•	
Recorders with				
Sensor Type J. K. T				
& RTD <sup>FO</sup>				

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Accreditation is granted to the facility to perform the following calibrations:

Inermodynamic				
MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION OR MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Temperature System	30 °C to 500 °C	0.6 °C	Elcometer 215,	SAE/AMS 2750,
Accuracy Test (SAT)			Fluke 51 Series TC	NT 04, CQI-12
Furnace, Autoclave,			Temperature	
Freezer, and Isothermal			Indicators with	
Sources with			Reference	
Thermocouple Types			Thermocouple Wire	
K,J,T,RTD (pt100) <sup>F</sup>				
Temperature Uniformity	30 °C to 500 °C	0.6 °C	Elcometer 215,	SAE/AMS 2750,
Surveys (TUS)			Fluke 51 series TC	NT 04, CQI-12
Furnace, Autoclave,			Temperature	
Freezer, and Isothermal			Indicators with	
Sources with			Reference	
Thermocouple Types			Thermocouple Wire	
K,J,T,RTD (pt100) <sup>F</sup>				

#### Electrical

2100 million				
MEASURED INSTRUMENT,	RANGE (AND SPECIFICATION WHERE	CALIBRATION OR MEASUREMENT	CALIBRATION EQUIPMENT AND	CALIBRATION MEASUREMENT
QUANTITY OR GAUGE	APPROPRIATE)	CAPABILITY	REFERENCE STANDARDS USED	METHOD OR
		AS AN UNCERTAINTY (±)	STANDARDS USED	PROCEDURES USED
Indicators, Controllers, Thermo-hygrometer Recorders, Thermal Chamber and Freezer used with	-180 °C to 1 000 °C	0.8°C	Fluke 724 Electrical Simulation of output	Euramet cg-11
Thermocouple Type J, K, T, E & RTDs <sup>FO</sup>				

#### Time and Frequency

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION OR MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Stopwatch and Timers <sup>FO</sup>	60 s to 86 400 s	0.8 s/h	Stopwatch Extech HW30	NIST 960-12 Guide
Contact Tachometer/ Photo Tachometer <sup>O</sup>	25.13 rad/s to 2 094.19 rad/s	0.12 rad/s	Tachometer Extech	Guide Metas



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Accreditation is granted to the facility to perform the following calibrations:

Chemical				
MEASURED	RANGE	CALIBRATION	CALIBRATION	CALIBRATION
INSTRUMENT,	(AND SPECIFICATION	OR MEASUREMENT	EQUIPMENT AND	MEASUREMENT METHOD
QUANTITY OR GAUGE	WHERE APPROPRIATE)	CAPABILITY	REFERENCE	OR PROCEDURES USED
		EXPRESSED	STANDARDS USED	
		AS AN UNCERTAINTY (±)		
pH Meter <sup>FO</sup>	4 pH	0.012 pH	Buffer Solutions	CENAM Technical Guide
	7 pH	0.012 pH		
	10 pH	0.012 pH		
Conductivity Meters <sup>FO</sup>	100 µS/cm	2.1 µS/cm	Conductivity Standard	
	1 000 µS/cm	4.7 μS/cm	Solutions	
	1 413 μS/cm	4.7 μS/cm		

- 1. The CMC (Calibration and Measurement Capability) stated for calibrations included on this scope of accreditation represents the smallest measurement uncertainty attainable by the laboratory when performing a more or less routine calibration of a nearly ideal device under nearly ideal conditions. It is typically expressed at a confidence level of 95 % using a coverage factor k (usually equal to 2). The actual measurement uncertainty associated with a specific calibration performed by the laboratory will typically be larger than the CMC for the same calibration since capability and performance of the device being calibrated and the conditions related to the calibration may reasonably be expected to deviate from ideal to some degree.
- 2. The laboratories range of calibration capability for all disciplines for which they are accredited is the interval from the smallest calibrated standard to the largest calibrated standard used in performing the calibration. The low end of this range must be an attainable value for which the laboratory has or has access to the standard referenced. Verification of an indicated value of zero in the absence of a standard is common practice in the procedure for many calibrations but by its definition it does not constitute calibration of zero capacity.
- The presence of a superscript F means that the laboratory performs calibration of the indicated parameter at its fixed location. Example: Outside Micrometer<sup>F</sup> would mean that the laboratory performs this calibration at its fixed location.
- 4. The presence of a superscript O means that the laboratory performs calibration of the indicated parameter onsite at customer locations. Example: Outside Micrometer<sup>O</sup> would mean that the laboratory performs this calibration onsite at the customer's location.
- 5. The presence of a superscript FO means that the laboratory performs calibration of the indicated parameter both at its fixed location and onsite at customer locations. Example: Outside Micrometer<sup>FO</sup> would mean that the laboratory performs this calibration at its fixed location and onsite at customer locations.
- 6. Measurement uncertainties obtained for calibrations performed at customer sites can be expected to be larger than the measurement uncertainties obtained at the laboratories fixed location for similar calibrations. This is due to the effects of transportation of the standards and equipment and upon environmental conditions at the customer site which are typically not controlled as closely as at the laboratories fixed location.
- 7. The term L represents length in inches or millimeters as appropriate to the uncertainty statement.
- 8. The term Wt represents weight in pounds or grams (including SI multiple and submultiple units) appropriate to the uncertainty statement.

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*This supplement is in conjunction with certificate* #L24-91